



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002500

SWA15A-3-OH
Job Sheet 175250



Part No: SWA15A-3-OH

Job Qty: 1 ea

AC09002

Part Name: Electric Swivel 15,000 lb Safe Work Load (6,818 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No: RA202

Due Date: 4/5/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG SWA15A Rev 1 IPP Rev A 18.03.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		4/4/18	0.00	0.00	Start Up Small Fab-4		SK
110	Small Fab	1 pcs		4/4/18	0.00	1.00	Small Fab-9		A.P
120	QC	1 pcs		4/4/18	0.00	0.00	QC5		N/A
170	Small Fab	1 pcs		4/5/18	0.00	1.00	Small Fab-9		DAS
180	QC	1 pcs		4/5/18	0.00	0.00	QC5		38
185	DC	1 pcs		4/5/18	0.00	0.00	DC		9-89
190	Packaging	1 pcs		4/5/18	0.00	0.00	Packaging3-2		DAS
200	QC21-FG	1 Ea		4/5/18	0.00	0.00	QC21		58

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY. 2 APR 13 2018

185 - Photocopy blue file and create labels

P/O: 39567 C218104110 x1

Part: SWA15A-3
Job No: 175250
Serial No/Batch: S056985
Revision: 1
Inspector:



Container No: S056985



DART Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
Tel: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/28/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA15A-3-AR	Electric Swivel 15,000 lb Safe Work Load (6,818 Kg)	1 Ea (1 ea)	100-Start up Operation	5058713
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	170-Small Fab	5037083
188-FSCS-1032-5/8	Wire Clamp Screw	4 Ea (4 ea)	170-Small Fab	5027240 5040654
600.1319	Up Decal	1 Ea (1 ea)	170-Small Fab	5036724 5037064
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	170-Small Fab	5054451
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	170-Small Fab	5058761
EL314-SJTOW	3 Wire	6 ft (6 ea)	170-Small Fab	5047767
SWA10A-1100	Upper DU Bearing	1 Ea (1 ea)	170-Small Fab	5057597 50293
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	170-Small Fab	5044981
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	170-Small Fab	5036191
SWA10A-1400	Circlip	1 Ea (1 ea)	170-Small Fab	5036191 5031913
SWA10A-1800	Cover	1 Ea (1 ea)	170-Small Fab	5049928
SWA10A-300	Bearing Housing	1 Ea (1 ea)	170-Small Fab	
SWA10A-400	Thrust Washer	1 Ea (1 ea)	170-Small Fab	
SWA10A-500	Semi-Rings	1 Ea (1 ea)	170-Small Fab	
SWA10A-600	Collar	1 Ea (1 ea)	170-Small Fab	
SWA10A-700	Wire Clamp	2 Ea (2 ea)	170-Small Fab	
SWA15A-100P	Lower End	1 pcs (1 ea)	170-Small Fab	
SWA15A-200P	Upper End Swivel	1 pcs (1 ea)	170-Small Fab	
SWA6A-1900	Female Spade Terminal - 1/4"	6 Ea (6 ea)	170-Small Fab	5054299/5027249
SWA6A-800B	Connector Bushing	1 Ea (1 ea)	170-Small Fab	
SWA6A-900B	Rotary Contact	1 Ea (1 ea)	170-Small Fab	5053033 5051754

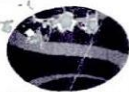
C 10 - 28

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	SWA15A-3	1	0	0
170-Small Fab	188-FPSS-1032-5/8	1	387	0
	188-FSCS-1032-5/8	4	196	0
	600.1319	1	246	0
	EL-PLUG-F	1	28	0
	EL-PLUG-M	1	53	0
	EL314-SJTOW	6	1,074	0
	SWA10A-1100	1	0	0
	SWA10A-1200	1	12	0
	SWA10A-1300	1	25	0
	SWA10A-1400	1	20	0
	SWA10A-1800	1	8	0
	SWA10A-300	1	8	0
	SWA10A-400	1	19	0
	SWA10A-500	1	0	0
	SWA10A-600	1	10	0
	SWA10A-700	2	18	0
	SWA15A-100P	1	10	0
	SWA15A-200P	1	10	0
	SWA6A-1900	6	292	0
	SWA6A-800B	1	0	0
	SWA6A-900B	1	3	0

Part Specifications

Specifications could not be found.



skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO35556	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO039522
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON:

2 FWD CROSSTUBES , P/N# D212-664-101 , J/S# 174838 , 174841

1 C-SERIES REMOTE HOOK , P/N# C10-OH , J/S# 173641

1 ELECTRIC SWIVEL , P/N# SWA15A-3-OH , J/S# 175250 *1804-11*

Action Taken:						Date:	Initial/Stamp:
LPI AND MPI C/O IAW ASTM E-1417M-13 AND E-1444M-12						APR 06 2018	<i>Tan</i> DOT-APP 20 53-89
NO CRACK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142 MAGBENCH S/N 208123 CAL DUE: 23-JUL-2018 POWDER 14A BATCH# MPO13600 CARRIER II BATCH# MPO20165							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN		<i>APR 06 2018</i>



Electric Swivel
SWA15A

Work Order 175250

Customer _____

Number of Wires 3

Date 2018/04/13

Serial Number AC09002

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	15,000	Check for Conductivity against all wires.	PASS
1	15,000	Check all wires for grounding against swivel body.	PASS
1	10,000	Check for Conductivity against all wires.	PASS
1	10,000	Check all wires for grounding against swivel body.	PASS
1	5,000	Check for Conductivity against all wires.	PASS
1	5,000	Check all wires for grounding against swivel body.	PASS
1	0	Check for Conductivity against all wires.	PASS
1	0	Check all wires for grounding against swivel body.	PASS

Test Conducted By:

ALAIN PATRY

Technician

Signature:

Sylvie Pouchard

QC 5 Small FAB / QA

Submit